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**HEALTHCARE PROGRAMS**  
**Compass Control**  
**October, 2006**

**(For Nursing Homes, Hospitals, and Medical Centers)**

1 Light Soil	6 Diapers	11 Color Blends
2 Medium Soil	7 Split Temps	12 Extra Heavy Soil
3 Heavy Soil	8 Rags & Mops	13 Enzymes D
4 Colors Light Soil	9 Heavy Stains	14 Enzymes DB
5 White Towels	10 Blends	15 Test Program

**Supply Signal Codes:**

- 1 = Detergent
- 2 = Sour
- 3 = Softener
- 4 = Bleach
- 5 = Starch

## **PROGRAM 1**

### **Light Soil**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS/BLEACH	6	HOT	LOW	SUPPLY 1 & 4
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 2**

### **Medium Soil**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 3**

### **Heavy Soil**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
(NO DRAIN)				
CHEATER RINSE	1	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	½			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 4**

### **Colors - Light Soil**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	3	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 5**

### **WhiteTowels**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	3	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	2			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 6**

### **Diapers**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	3	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	2			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 7**

### **Split Temps**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	5	SPLIT	HIGH	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

(This wash formula uses gentle action only - 3 seconds rotation and 12 seconds pause, before reversing direction and repeating.)



## **PROGRAM 8**

### **Mops & Rags**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 9**

### **Heavy Stains**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS/BLEACH	30	HOT	LOW	SUPPLY 1 & 4
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 10**

### **Blends**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR	4	SPLIT	LOW	SUPPLY 2
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 11**

### **Color Blends**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR	4	SPLIT	LOW	SUPPLY 2
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

## **PROGRAM 12**

### **Extra Heavy Soil**

OPERATION	TEMP	TIME	LEVEL	SUPPLIES
SUDS (NO DRAIN)	HOT	3	LOW	SUPPLY 1
CHEATER RINSE	HOT	2	HIGH	NONE
DRAIN		1		
RINSE	HOT	2	HIGH	NONE
DRAIN		1		
RINSE	HOT	2	HIGH	NONE
DRAIN		1		
SUDS	HOT	7	LOW	SUPPLY 1
DRAIN		1		
RINSE	HOT	2	HIGH	NONE
DRAIN		1		
BLEACH	HOT	7	LOW	SUPPLY 4
DRAIN		1		
RINSE	SPLIT	2	HIGH	NONE
DRAIN		1		
RINSE	SPLIT	2	HIGH	NONE
DRAIN		1		
SOUR	SPLIT	4	LOW	SUPPLY 2
DRAIN		1		
EXTRACT		5		
SHAKEOUT				

## **PROGRAM 13**

### **Enzymes D**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	15	HOT	Low	Supply1
DRAIN	1			
RINSE	3	SPLIT	HIGH	
DRAIN	1			
Intermediate X tract	1			
RINSE	3	SPLIT		
DRAIN	1			
EXTRACT	5			
SHAKE OUT				

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## **PROGRAM 14 Enzymes DB**

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	12	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	8	HOT	LOW	SUPPLY4
DRAIN	1			
RINSE	3	SPLIT	HIGH	NONE
DRAIN	1			
INTERMEDIATE EXTRACT 1				
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	5			

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SHAKEOUT

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## **PROGRAM 15**

### **Test Program**

On all Selecta-28 machines, Program 7AB is a test program. The test program should be run whenever you start-up a machine and after performing service and troubleshooting to be sure it is operating properly. This is the test program, step-by-step:

1. Fill to low level with cold water, no drum rotation.
2. When low level is reached, rotate 90 seconds with normal action (12 seconds rotation, 3 seconds pause, then reverse direction and repeat). After 90 seconds normal action, stop rotation. No drain.
3. Continue to fill to high level with hot water with no drum rotation.
4. When high level is reached, rotate for 90 seconds with gentle action (3 seconds rotation, 12 seconds pause, then reverse direction and repeat). After 90 seconds gentle action, stop rotation.
5. Drain with gentle action.
6. Fill to high level with cold and hot water with normal action. When high level is reached, proceed to step 7 with normal action.
7. Supply signals 1, 2, 3, 4, and 5, on simultaneously for 60 seconds. Check for 220V between terminals 1, 2, 3, 4, 5, and C.
8. Drain with normal action.
9. Extract 2 minutes. On two-speed models, first go to distribution speed, and then extract 2 minutes at both low and high speeds.
10. Fill to low level with cold water with normal action. When low level is reached, rotate 30 seconds with normal action.
11. Drain. End of test program.

NM/jgc  
(H:opl103) - 10/12/01  
(GB/lp)